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**II Year - II Semester**  
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## **CONCRETE TECHNOLOGY**

### **Course Learning Objectives:**

- To learn the concepts of Concrete production and its behaviour in various environments.
- To learn the test procedures for the determination of properties of concrete.
- To understand durability properties of concrete in various environments.

### **Course Outcomes:**

Upon successful completion of this course, student will be able to

- understand the basic concepts of concrete.
- realize the importance of quality of concrete.
- familiarize the basic ingredients of concrete and their role in the production of concrete and its behaviour in the field.
- test the fresh concrete properties and the hardened concrete properties.
- evaluate the ingredients of concrete through lab test results. design the concrete mix by BIS method.
- familiarize the basic concepts of special concrete and their production and applications. understand the behaviour of concrete in various environments.

### **SYLLABUS:**

**UNIT I : Ingredients Of Concrete Cements & Admixtures:** Portland cement – Chemical composition – Hydration, Setting of cement, Fineness of cement, Structure of hydrate cement – Test for physical properties – Different grades of cements – Admixtures – Mineral and chemical admixtures – accelerators, retarders, air entrainers, plasticizers, super plasticizers, fly ash and silica fume.

**Aggregates:** Classification of aggregate – Particle shape & texture – Bond, strength & other mechanical properties of aggregates – Specific gravity, Bulk density, porosity, adsorption & moisture content of aggregate – Bulking of sand –Deleterious substance in aggregate – Soundness of aggregate – Alkali aggregate reaction – Thermal properties – Sieve analysis – Fineness modulus – Grading curves – Grading of fine & coarse Aggregates – Gap graded and well graded aggregate as per relevant IS code – Maximum aggregate size. Quality of mixing water,

**UNIT – II, Fresh Concrete:** Steps in Manufacture of Concrete—proportion, mixing, placing, compaction, finishing, curing – including various types in each stage. Properties of fresh concrete-Workability – Factors affecting workability – Measurement of workability by different tests, Setting times of concrete, Effect of time and temperature on workability – Segregation & bleeding – Mixing and vibration of concrete, Ready mixed concrete, Shotcrete

**UNIT – III, Hardened Concrete:** Water / Cement ratio – Abram’s Law – Gel space ratio – Nature of strength of concrete –Maturity concept – Strength in tension & compression – Factors affecting strength – Relation between compression & tensile strength – Curing, Testing of Hardened Concrete: Compression tests – Tension tests – Factors affecting strength – Flexure tests –Splitting tests – Non-destructive testing methods – codal provisions for NDT.

**UNIT – IV, Elasticity, Creep & Shrinkage,** Modulus of elasticity, Dynamic modulus of elasticity , Poisson’s ratio, Creep of concrete, Factors influencing creep, Relation between creep & time, Nature of creep, Effects of creep – Shrinkage –types of shrinkage.

**UNIT – V, Mix Design:** Factors in the choice of mix proportions – Durability of concrete – Quality Control of concrete – Statistical methods – Acceptance criteria – Concepts Proportioning of concrete mixes by various methods – BIS method of mix design.

**UNIT – VI, Special Concretes:** Ready mixed concrete, Shotcrete, Light weight aggregate concrete, Cellular concrete, No-fines concrete, High density concrete, Fibre reinforced concrete, Different types of fibres, Factors affecting properties of F.R.C, Polymer concrete, Types of Polymer concrete, Properties of polymer concrete, High performance concrete – Self consolidating concrete, SIFCON, self healing concrete.

**Text Books:**

1. Concrete Technology, M. S. Shetty. – S. Chand & Company
2. Concrete Technology, A. R. Santha Kumar, Oxford University Press, New Delhi

**References:**

1. Properties of Concrete, A. M. Neville – PEARSON – 4th edition
2. Concrete Technology, M.L. Gambhir. – Tata Mc. Graw Hill Publishers, New Delhi

